

Replacing Guide Fingers on Leigh D-series Jigs For all D-series jigs except the D1600



Before starting, watch
the Instructional Video

Scan the QR Code or go to the
Support Section at LeighTools.com
Stream to your Tablet or Smart Phone



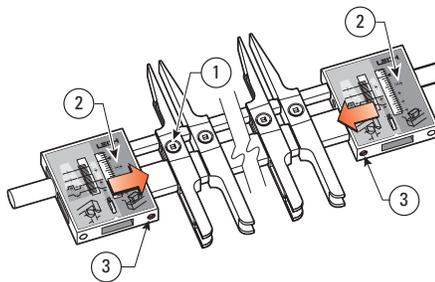
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IMPORTANT ALIGNMENT PROCEDURE

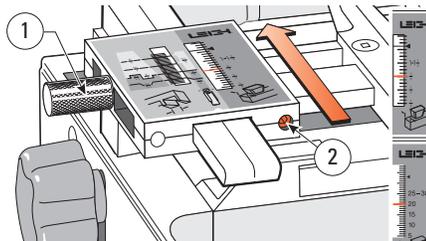
When removing or replacing damaged guide fingers on your jig you must reset the scales on the finger bar before using your jig again. Joints may be misaligned if they're not reset using these instructions.

1 Place finger assembly on bench with guide finger screws ① on top and pointed ends of guide fingers away from you. Fit scales onto finger assembly, placing the HB TAILS scale ② to the right at both ends. **Don't tighten scale**

set screws ③ yet. Note: The 1/4" (6.35mm) square half-blind pin bar is supposed to be shorter than the finger bar. It is not intended to fit in the scales at both ends.

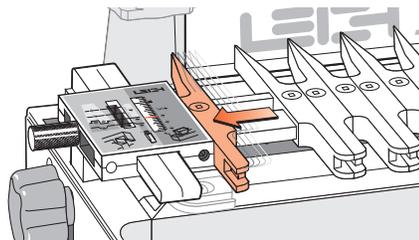


2 Slide the complete finger assembly with loose scales onto the support brackets. Set bracket index line at 3/4" (20mm) on the HB TAILS scale and tighten the thumbscrews ①. Tighten the scale screws ② firmly with the hex key provided.



3 Loosen thumbscrews and make sure the finger assembly slides on and off the support brackets smoothly, in both the tail and pin modes. Move the outermost guidefinger at each end of the finger assembly outward

to touch the scales, and tighten. **If fingers do not slide easily, see note on page 7 of your jig's user guide.** This finger acts as an end support for the router and is not generally used as a guide.



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